

64. Elective 1

Course Specification of Tribology

-	I. Course Identification and General Information:					
1.	Course Title:	Tribology (Elective).				
2.	Course Code & Number:	ME337	,			
		C.H TOTA				TOTAL
3.	Credit hours:	Th.	Seminar/Tu	Pr	Tr.	CR. HRS.
		2	-	-	-	2
4.	Study level/ semester at which this course is offered:	Fourth Year – First Semester.				
5.	Pre –requisite (if any):	Machin	e Design-I (ME	235).		
6.	Co –requisite (if any):	Machin	e Design-II (MI	E336).		
7.	Program (s) in which the course is offered:	Mechanical Engineering Program.				
8.	Language of teaching the course:	English	I Language.			
9.	Location of teaching the course:	Mechanical Engineering Department.				
10.	Prepared By:	Prof. Mohammed Ahmed Al-Bukahiti.				
11.	Date of Approval					

Course Description: II.

Tribology is the study of the principles of friction, wear, and lubrication of machine elements. It gives the students an interdisciplinary understanding of the tribological behavior, design, and maintenance of different machine elements such as journal and rolling element bearings, cams-followers, gears, hard disk drives, seals, pumps, compressors, etc. Topics include the fundamental of surface topography and contact mechanics, friction, lubricants and lubrication, wear and wear mechanisms, as well as surface engineering, selection and design for tribological applications. The course also includes case studies on bearings, automotive tribology, manufacturing process, and medical engineering that illustrate some of the modern engineering application in which tribology principles play vital roles.

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Department	Unit	Prof. Dr. Mohammed	Development	University
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Adel Ahmed	Mohammad		Assurance	Mohammed Abbas
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	III. Alignment course intended learning outcomes (CILOs)	Referenced PILOs
a1	Illustrate an understanding of the fundamentals of tribology and the tribological parameters of all classes of materials.	A2
a2	Recognize the principles of friction, wear, wear mechanisms, lubrication, lubrication regimes, hydrodynamic lubrication, hydrostatic lubrication, bio-tribology, and micro/ Nano-tribology.	A3
b1	Explore concepts of tribology for the performance and design of machine elements.	B1
b2	Compare between different wears, wear mechanisms, and causes of friction in various contact surfaces.	B2
c1	Choose proper materials and lubricants for a given tribological applications.	C1
d1	Perform efficient search in the literature of tribology and appraise results from the published papers.	D4

(A) Alignment Course Intended Learning Outcomes of Knowledge and Understanding to Teaching Strategies and Assessment Strategies:

	-	
Course Intended Learning Outcomes	Teaching strategies	Assessment Strategies
a1- Illustrate an understanding of the		
fundamentals of tribology and the	Active Lectures.	
tribological parameters of all classes of	Self-Learning	Written Tests
materials.	from Textbooks.	Homework and
a2- Recognize the principles of friction, wear,	Interactive Class	Written Assignments
wear mechanisms, lubrication,	Discussions.	Presentations
lubrication regimes, hydrodynamic	Project /	Case Studies
lubrication, hydrostatic lubrication, bio-	Presentation	
tribology, and micro/ Nano tribology.		

(B) Alignment Course Intended Learning Outcomes of Intellectual Skills to Teaching Strategies and Assessment Strategies:

Course Intended Learning Outcomes

Teaching strategies

Assessment Strategies

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Academic Development Center & Quality Assurance Assoc. Prof. Dr. Huda Al-Emad Rector of Sana'a University Prof. Dr. Al-Qassim Mohammed Abbas



b1- Explore concepts of tribology for the performance and design of machine elements.	Active Lectures. Self-Learning from Textbooks.	Written Tests Homework and
b2- Compare between different wears, wear mechanisms, and causes of friction in various contact surfaces.	Interactive Class Discussions. Project / Presentation	Written Assignments Presentations Case Studies

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© Alignment Course Intended Learning Outcomes of Professional and Practical Skills to Teaching Strategies and Assessment Strategies:					
Course Intended Learning Outcomes	Teaching strategies	Assessment Strategies			
c1- Choose proper materials and lubricants for a given tribological applications.	Active Lectures. Self-Learning from Textbooks. Interactive Class Discussions. Project / Presentation	Written Tests Homework and Written Assignments Presentations Case Studies			

(D) Alignment Course Intended Learning Outcomes of Transferable Skills to Teaching Strategies and Assessment Strategies:

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Course Intended Learning Outcomes	Teaching strategies	Assessment Strategies				
d1- Perform efficient search in the literature of tribology and appraise results from the published papers.	Active Lectures. Self-Learning from Textbooks. Interactive Class Discussions. Project / Presentation	Written Tests Homework and Written Assignments Presentations Case Studies				

IV.	IV. Course Content:							
	A – Theoretical Aspect:							
Order	Units/Topics List	Learning Outcome s	Sub Topics List	Numbe r of Weeks	Contac t hours			
1.	Introduction	a1, a2	 What is tribology? History of tribology Need of tribology as a separate subject Economic considerations 	1	2			
2.	Surface Topography and Surfaces in Contact	a1, a2, b1, b2, c1, d1	 Introduction Measurement of surface topography 	2	4			

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			 Quantifying surface roughness The topography of engineering surfaces Contact between surfaces: Elastic stress fields, Plastic deformation, Deformation of a single asperity, Contact of coated surfaces, Surface energy in elastic contact 		
3.	Friction	a1, a2, b1, b2, c1, d1	 Definition of friction The laws of friction Origin of friction Friction of metals Friction of ceramics materials Friction of lamellar solids Friction of polymers Frictional heating 	2	4
4.	Lubricants and Lubrication	a1, a2, b1, b2, c1, d1	 Viscosity - Compositions and properties of oil and greases Hydrodynamic lubrication Elastohydrodynamic lubrication Boundary lubrication Solis lubrication 	2	4
5.	Mid – Term Exam	a1, a2, b1, b2, c1, d1	- The first four lectures	1	2
6.	Sliding Wear	a1, a2, b1, b2, c1, d1	 Introduction and terminology Testing methods The Archard wear equation Observations of damage during the sliding wear of metals 	2	4

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			 Mechanisms of the sliding wear of metals Wear regime maps for metals Fretting wear of metals Wear of metals in lubricated contacts Sliding wear of ceramics and polymers 		
7.	Wear by Hard Particles	a1, a2, b1, b2, c1, d1	 Introduction and terminology Particle properties: hardness, shape and size Abrasive wear Erosion by solid particle impact 	1	2
8.	Surface Engineering	a1, a2, b1, b2, c1, d1	 Introduction - Modification of the component surface with no compositional change Modification of the component surface involving compositional change Coating deposited on to the component surface Tribological behavior and its application 	2	4
9.	Design and Selection of Materials for Tribological Application	a1, a2, b1, b2, c1, d1	 Introduction and general principles Estimation of wear rates The system approach Reducing wear by changing the operating variables Effect of lubrication Selection of materials and surface engineering methods 	1	2
10.	Applications and Case Studies	a1, a2, b1, b2, c1, d1	 Introduction Bearings: rolling and sliding Automotive tribology Tribology in manufacturing 	1	2

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	Number of Weeks /and Units Per Semester			16	32	
I	11.	Final Exam	a1, a2, b1, b2, c1, d1	All the fifteen lectures.	1	2
				 Bio-Tribology: natural and artificial hip joints 		

V. Teaching strategies of the course:

- Active Lectures.
- Interactive Class Discussions.
- Self-learning from Textbooks and Scientific Journals.
- Project / Presentation.

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V	VI. Assignments:								
No	Assignments	Aligned CILOs(symbols)	Week Due	Mark					
1	Surface Topography and Surfaces in Contact	a1, a2, b1, b2, c1, d1	2 nd and 3 rd weeks	2					
2	Friction	a1, a2, b1, b2, c1, d1	4 th and 5 th weeks	2					
3	Lubricants and Lubrication	a1, a2, b1, b2, c1, d1	6 th and 7 th weeks	2					
4	Sliding Wear	a1, a2, b1, b2, c1, d1	8 th and 9 th weeks	2					
5	Wear by Hard Particles	a1, a2, b1, b2, c1, d1	10 th week	2					
6	Surface Engineering	a1, a2, b1, b2, c1, d1	11 th and 12 th weeks	2					
7	Design and Selection of Materials for Tribological Application	a1, a2, b1, b2, c1, d1	13 th and 14 th weeks	2					
8	Applications and Case Studies	a1, a2, b1, b2, c1, d1	15 th week	6					
	Total			20					

VII. Schedule of Assessment Tasks for Students During the Semester:

	Semester.				
No. Assessment Method		Week Due	Mark	Proportion of Final Assessment	Aligned Course Learning Outcomes
1	Assignments	Weekly	10	10 %	a1, a2, b1, b2, c1, d1
2	Quizzes (3)	4 th , 10 th and 13 th weeks	10	10 %	a1, a2, b1, b2, c1, d1
3	Mid-Term Exam	8 th week	20	20 %	a1, a2, b1, b2, c1, d1
4	Final Exam	16 th week	60	60 %	a1, a2, b1, b2, c1, d1

Head of Department Asst. Prof. Dr. Adel Ahmed Al-Shakiri

Unit Assoc. Prof. Dr. Mohammad Algorafi

Quality Assurance

Dean of the Faculty Prof. Dr. Mohammed AL-Bukhaiti Academic Development Center & Quality Assurance Assoc. Prof. Dr. Huda Al-Emad Rector of Sana'a University Prof. Dr. Al-Qassim Mohammed Abbas



	II. Learning Resources:						
	• Written in the following order: (Author - Year of publication – Title – Edition – Place of publication – Publisher).						
	Required Textbook(s) (maximum two).						
	 Ian Hutchings, Philip Shipway, 2017, Tribology: Friction and Wear of Engineering Materials, 2nd Edition, Butterworth-Heinemann – ElSEVIER. Gwidon W.Stachowiak, Anderw W.Batchelor, 2014, Engineering Tribology, 4th 						
2-	Edition, Butterworth-Heinemann – ElSEVIER. - Essential References.						
	1- J. A. Williams, 2005, Engineering Tribology, Oxford Univ. Press,						
	 2- B. Bhushan, 2002, Introduction to Tribology, John Wiley & Sons, Inc., New York, 						
	 3- Prasanta Sahoo, 2011, Engineering Tribology, PHI Learning Private Ltd, New Delhi, 						
	 4- Harish Hirani. 2016, Fundamentals of Engineering Tribology with Applications, 1st Edition, Cambridge Uni. Press 						
	 5- Bhushan, B., 2013, Principles and Applications of Tribology, Second Edition, John Wiley & Sons, UK. 						
	6- Neale, M.J., 1995, "Tribology Hand Book", Butterworth-Heinemann,.						
3-	- Electronic Materials and Web Sites <i>etc</i> .						
	1-Lecture Material in PPT						
I.	Course Policies:						
1	Class Attendance: - The student should be attending not less than 75% of total contact hours of the subject, otherwise he will not able to take exam and be considerd as an exam failure. If the student is absent due to illness, he/she should bring an approved statement from university Clinic.						
2	Tardy:For lateness in attending the class, the student will be initially notified. If he repeates late in attending class he will be considered absent.						
3	Exam Attendance/Punctuality: - The student should attend the exam on time. He is permitted to attend the exam half one hour from exam beginning, after that he/she will not be permitted to take exam and he/she is considered absent in the exam.						

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4	Assignments & Projects: - In general one assignment is given after each chapter of a course. The student should submit the assignment on time, mostly one week after giving the assignment
5	Cheating : - For cheating in exam, the student is considered as failure. In case the cheating is repeated three times during study the student will be disengaged from the Faculty
6	Plagiarism: Plagiarism is the attending of the student the exam of a course instead of other student. If the examination committee proved a plagiarism of a student, he will be disengaged from the Faculty. The final disengagement of the student from the Faculty should be confirmed from the Student Affair Council of the university.
7	 Other policies: The mobile phone is not allowable to be used during class lecture. It must be switched off, otherwise the student will be ordered to leave the lecture room. The mobile phone is not allowed to be taken during the examination time. Lecture notes and assignments may be given directly to students using soft or hard copy.

Reviewed	Vice Dean for Academic Affairs and Post Graduate Studies: Asst. Prof. Dr. Tarek A.					
By	<u>Barakat</u>					
	President of Quality Assurance Unit: Assoc. Prof. Dr. Mohammed Algorafi					
	Name of Reviewer from the Department: Assoc.Prof. Dr. Khalil Al-Hatab					
	Deputy Rector for Academic Affairs Asst. Prof. Dr. Ibrahim AlMutaa					
	Assoc. Prof. Dr. Ahmed Mujahed					
	<u>Asst. Prof. Dr. Munasar Alsubri</u>					

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64. Course Plan of Tribology

I. Information about Faculty Member Responsible for the							
Course:							
Name of Faculty Member	Prof.Dr. Mohammed Ahmed Al-Bukhaiti	Office Hours					
Location& Telephone No.	University of Sana'a, Faculty of Engineering, +00967 777161416	SAT	SUN	MON	TUE	WED	THU
E-mail	<u>m.albukhati@eng-</u> <u>su.edu.ye</u> m.albukhaiti@gmail.com						

II.	II. Course Identification and General Information:							
1.	Course Title:	Tribology (Elective).						
2.	Course Number & Code:	ME337.						
	Credit hours:		C.H			TOTAL		
3.			Seminar/Tu	Pr	Tr.	CR. HRS.		
			-	-	-	2		
4.	Study level/year at which this course is offered:	Fourth Year – First Semester						
5.	Pre –requisite (if any):	Machine Design-I (ME235).						
6.	Co –requisite (if any):	Machine Design-II (ME336).						
7.	Program (s) in which the course is offered			1.				
8.	Language of teaching the course:	English Language.						
9.	System of Study:	Semesters.						
10.	Mode of delivery:	Lectures.						
11.	Location of teaching the course:	Mech	anical Engineer	ring De	epartn	nent.		

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III. Course Description:

Tribology is the study of the principles of friction, wear, and lubrication of machine elements. It gives the student an interdisciplinary understanding of the tribological behavior, design, and maintenance of different machine elements such as journal and rolling element bearings, cams-followers, gears, hard disk drives, seals, pumps, compressors, etc. Topics include the fundamental of surface topography and contact mechanics, friction, lubricants and lubrication, wear and wear mechanisms, as well as surface engineering, selection and design for tribological applications. The course also includes case studies on bearings, automotive tribology, manufacturing process, and medical engineering that illustrate some of the modern engineering application in which tribology principles play vital roles.

IV.Intended learning outcomes (ILOs) of the course:

- Brief summary of the knowledge or skill the course is intended to develop:
 - **1.** Illustrate an understanding of the fundamentals of tribology and the tribological parameters of all classes of materials.
 - 2. Recognize the principles of friction, wear, wear mechanisms, lubrication, lubrication regimes, hydrodynamic lubrication, hydrostatic lubrication, bio-tribology, and micro/ Nano-tribology.
 - 3. Explore concepts of tribology for the performance and design of machine elements.
 - **4.** Compare between different wears, wear mechanisms, and causes of friction in various contact surfaces.
 - 5. Choose proper materials and lubricants for a given tribological applications.
 - **6.** Perform efficient search in the literature of tribology and acquire results from the published papers.

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V. Course Content:					
• Distribution of Semester Weekly Plan of Course Topics/Items and Activities.					
A – Th	eoretical Aspect:				
Order	Topics List	Sub Topics List	Week Due	Contac t Hours	
1.	Introduction	 What is tribology? History of tribology Need of tribology as a separate subject Economic considerations 	1 st week	2	
2.	Surface Topography and Surfaces in Contact	 Introduction Measurement of surface topography Quantifying surface roughness The topography of engineering surfaces Contact between surfaces: Elastic stress fields, Plastic deformation, Deformation of a single asperity, Contact of coated surfaces, Surface energy in elastic contact 	2 nd and 3 rd weeks	4	
3.	Friction	 Definition of friction The laws of friction Origin of friction Friction of metals Friction of ceramics materials Friction of lamellar solids Friction of polymers Frictional heating 	4 th and 5 th weeks	4	
4.	Lubricants and Lubrication	 Viscosity - Compositions and properties of oil and greases Hydrodynamic lubrication Elastohydrodynamic lubrication Boundary lubrication 	6 th and 7 th weeks	4	

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		- Solis lubrication		
5.	Mid – Term Exam1	- The first four lectures	8 th week	2
6.	Sliding Wear	 Introduction and terminology Testing methods The Archard wear equation Observations of damage during the sliding wear of metals Mechanisms of the sliding wear of metals Wear regime maps for metals Fretting wear of metals Wear of metals in lubricated contacts Sliding wear of ceramics and polymers 	9 th and 10 th weeks	4
7.	Wear by Hard Particles	 Introduction and terminology Particle properties: hardness, shape and size Abrasive wear Erosion by solid particle impact 	11 th week	2
8.	Surface Engineering	 Introduction - Modification of the component surface with no compositional change Modification of the component surface involving compositional change Coating deposited on to the component surface Tribological behavior and its application 	12 th and 13 th weeks	4
10.	Design and Selection of Materials for Tribological Application	 Introduction and general principles Estimation of wear rates The system approach 	14 th week	2

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		 Reducing wear by changing the operating variables Effect of lubrication Selection of materials and surface engineering methods 		
11.	Applications and Case Studies	 Introduction Bearings: rolling and sliding Automotive tribology Tribology in manufacturing Bio-Tribology: natural and artificial hip joints 	15 th week	2
12.	Final Exam	All the fifteen lectures.	16 th week	2
Number of Weeks /and Units Per Semester			16	32

VI. Teaching strategies of the course:

- Active Lectures.
- Interactive Class Discussions.
- Self-learning from Textbooks and Scientific Journals.
- Project / Presentation.

VII. Assignments:						
No	Assignments	Aligned CILOs(symbols)	Week Due	Mark		
1	Surface Topography and Surfaces in Contact	a1, a2, b1, b2, c1, d1	2 nd and 3 rd weeks	2		
2	Friction	a1, a2, b1, b2, c1, d1	4 th and 5 th weeks	2		
3	Lubricants and Lubrication	a1, a2, b1, b2, c1, d1	6 th and 7 th weeks	2		
4	Sliding Wear	a1, a2, b1, b2, c1, d1	8 th and 9 th weeks	2		
5	Wear by Hard Particles	a1, a2, b1, b2, c1, d1	10 th week	2		

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Unit Assoc. Prof. Dr. Mohammad Algorafi

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6	Surface Engineering	a1, a2, b1, b2, c1, d1	11 th and 12 th weeks	2
7	Design and Selection of Materials for Tribological Application	a1, a2, b1, b2, c1, d1	13 th and 14 th weeks	2
8	Applications and Case Studies	a1, a2, b1, b2, c1, d1	15 th week	6
	Total			20

VIII. Schedule of Assessment Tasks for Students During the Semester:						
Assessment	Type of Assessment Tasks	Week Due	Mark	Proportion of Final Assessment		
1	Assignments	Weekly	10	10 %		
2	Quizzes (3)	4 th , 10 th and 13 th weeks	10	10 %		
3	Mid-Term Exam	8 th week	20	20 %		
4	$\begin{array}{c c} 4 & Final Exam \\ \end{array} & 16^{th} week \\ 60 & 60 \% \end{array}$					
	Total		100	100%		

IX. Learning Resources:

• Written in the following order: (Author – Year of publication – Title – Edition – Place of publication – Publisher).

1- Required Textbook(s) (maximum two).

- 1- Ian Hutchings, Philip Shipway, 2017, Tribology: Friction and Wear of Engineering Materials, 2nd Edition, Butterworth-Heinemann ElSEVIER.
- 2- Gwidon W.Stachowiak, Anderw W.Batchelor, 2014, Engineering Tribology, 4th Edition, Butterworth-Heinemann ElSEVIER.

2- Essential References.

- 1- J. A. Williams, 2005, Engineering Tribology, Oxford Univ. Press,
- 2- B. Bhushan, 2002, Introduction to Tribology, John Wiley & Sons, Inc., New York,

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- 3- Prasanta Sahoo, 2011, Engineering Tribology, PHI Learning Private Ltd, New Delhi,
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- 6- Neale, M.J. , 1995, "Tribology Hand Book", Butterworth-Heinemann,.

3- Electronic Materials and Web Sites etc.

1-Lecture Material in PPT

Π	. Course Policies:
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2	Tardy: - For lateness in attending the class, the student will be initially notified. If he repeates late in attending class he will be considered absent.
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5	Cheating:For cheating in exam, the student is considered as failure. In case the cheating is repeated three times during study the student will be disengaged from the Faculty
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7	Other policies:

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Adel Ahmed	Mohammad		Assurance	Mohammed Abbas
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- The mobile phone is not allowable to be used during class lecture. It must be switched off, otherwise the student will be ordered to leave the lecture room.
- The mobile phone is not allowed to be taken during the examination time.
- Lecture notes and assignments may be given directly to students using soft or hard copy.

Head of Quality Assurance Dean of the Faculty Academic Unit Prof. Dr. Mohammed Department Development AL-Bukhaiti Assoc. Prof. Dr. Asst. Prof. Dr. Center & Quality Adel Ahmed Mohammad Assurance Al-Shakiri Algorafi Assoc. Prof. Dr.

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